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News Release

ITW Reports Second-Quarter 2017 Results

Delivers record financial results and raises earnings guidance for 2017

Second-quarter highlights:

- GAAP EPS of \$1.69, an increase of 16%
- Total revenue of \$3.6 billion, an increase of 4.9%; organic growth of 2.6%
- Operating margin of 24.3%, an increase of 120 bps and an all-time record for the company
- Company now expects 2017 earnings to be in the range of \$6.32 to \$6.52 per share

GLENVIEW, III., July 24, 2017 (GLOBE NEWSWIRE) -- Illinois Tool Works Inc. (NYSE: ITW) today reported its second-quarter 2017 results.

Second-quarter GAAP earnings were \$1.69 per share, an increase of 16% versus the second quarter of 2016. Revenue grew 4.9% to \$3.6 billion. Organic revenue increased 2.6% while the 2016 acquisition of Engineered Fasteners & Components (EF&C) added 3.5% to revenue. Foreign currency translation reduced revenue by 1.2%.

Operating income of \$874 million for the second quarter was up 10% and was the highest quarterly income total in the company's history. Operating margin for the quarter was 24.3%, an increase of 120 basis points. Excluding the margin impact from EF&C, operating margin was 24.9%, an increase of 180 basis points year-on-year with 100 basis points of structural margin improvement from Enterprise Initiatives. After-tax return on invested capital was 24.8%, an improvement of 190 basis points. Second-quarter net income was \$587 million.

"Our second quarter performance reflects continued progress in our focus on leveraging ITW's differentiated business model and diversified high-quality business portfolio to full potential," said

E. Scott Santi, Chairman and Chief Executive Officer. "I once again thank the entire ITW team for the great job that they continue to do in serving our customers and executing our strategy with excellence. Due to their efforts, ITW is well-positioned to continue to deliver differentiated performance through the balance of 2017 and beyond."

Organic revenue growth was positive in six of seven segments: 4% in Automotive OEM, 4% in Test & Measurement/Electronics, 4% in Specialty Products, 3% in Welding, 2% in Construction Products, and 1% in Food Equipment. Polymers & Fluids was down 1%.

During the second quarter, the company recorded an EPS benefit of \$0.03 per share related to a legal settlement. Excluding this item, second quarter earnings were \$1.66 per share, an increase of 14% versus the prior year.

Full-Year and Third Quarter 2017 Guidance

As a result of the company's strong second quarter results, ITW is raising its 2017 full-year EPS guidance by \$0.12 at the mid-point. The company now expects earnings to be in the range of \$6.32 to \$6.52 per share, up from prior guidance of \$6.20 to \$6.40 per share, with organic revenue growth of 2 to 4%. ITW expects operating margin of approximately 24% and free cash flow to exceed 100% of net income. The company expects an effective tax rate of approximately 29%.

For the third quarter 2017, the company expects earnings to be in the range of \$1.57 to \$1.67 per share with organic growth of 1 to 3%.

The company's third quarter and revised full-year EPS guidance does not include any EPS benefit from the previously disclosed legal settlement beyond the \$0.03 per share recorded in the second quarter.

Non-GAAP Measures

This earnings release contains certain non-GAAP financial measures. A reconciliation of these measures to the most directly comparable GAAP measures is included in the attached supplemental reconciliation schedule.

Forward-looking Statement

This earnings release contains forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995, including, without limitation, statements regarding diluted earnings per share, organic revenue growth, operating margin, free cash flow, effective tax rate and after-tax return on invested capital. These statements are subject to certain risks, uncertainties and other factors that could cause actual results to differ materially from those anticipated. Such factors include those contained in ITW's Form 10-K for 2016.

About ITW

ITW (NYSE: ITW) is a Fortune 200 global multi-industrial manufacturing leader with revenues totaling \$13.6 billion in 2016. The company's seven industry-leading segments leverage the unique ITW Business Model to drive solid growth with best-in-class margins and returns in markets where highly innovative, customer-focused solutions are required. ITW has more than 50,000 dedicated colleagues in operations around the world who thrive in the company's unique, decentralized and entrepreneurial culture. To learn more about the company and the ITW Business Model, visit www.itw.com.

ILLINOIS TOOL WORKS INC. and SUBSIDIARIES STATEMENT OF INCOME (UNAUDITED)

	Three Months Ended				Six Months Ended				
		Ju	ne 3	0,		Jui	1e 3	0,	
In millions except per share amounts		2017		2016		2017		2016	
Operating Revenue	\$	3,599	\$	3,431	\$	7,070	\$	6,705	
Cost of revenue		2,087		1,967		4,091		3,863	
Selling, administrative, and research and development expenses		586		617		1,191		1,214	
Amortization and impairment of intangible assets		52		55		105		114	
Operating Income		874		792		1,683		1,514	
Interest expense		(65)		(58)		(129)		(116)	
Other income (expense)		10		17		14		21	
Income Before Taxes		819		751		1,568		1,419	
Income taxes		232		226		445		426	
Net Income	\$	587	\$	525	\$	1,123	\$	993	
Net Income Per Share:									
Basic	\$	1.70	\$	1.47	\$	3.25	\$	2.76	
Diluted	\$	1.69	\$	1.46	\$	3.23	\$	2.75	
Cash Dividends Per Share:									
Paid	\$	0.65	\$	0.55	\$	1.30	\$	1.10	
Declared	\$	0.65	\$	0.55	\$	1.30	\$	1.10	
Shares of Common Stock Outstanding During the Period:									
Average		344.7		356.6		345.4		359.3	
Average assuming dilution		347.5		358.5		348.3		361.2	

ILLINOIS TOOL WORKS INC. and SUBSIDIARIES STATEMENT OF FINANCIAL POSITION (UNAUDITED)

In millions	Jun	e 30, 2017	December 31, 2016		
Assets					
Current Assets:					
Cash and equivalents	\$	2,496	\$	2,472	
Trade receivables		2,629		2,357	
Inventories		1,199		1,076	
Prepaid expenses and other current assets		246		218	
Total current assets		6,570		6,123	
Net plant and equipment		1,726		1,652	
Goodwill		4,675		4,558	
Intangible assets		1,366		1,463	
Deferred income taxes		488		449	
Other assets		1,097		956	
	<u>\$</u>	15,922	\$	15,201	
Liabilities and Stockholders' Equity					
Current Liabilities:					
Short-term debt	\$	691	\$	652	
Accounts payable		582		511	
Accrued expenses		1,172		1,202	
Cash dividends payable		224		226	
Income taxes payable		157		169	
Total current liabilities		2,826		2,760	
Noncurrent Liabilities:					
Long-term debt		7,360		7,177	
Deferred income taxes		121		134	
Other liabilities		841	·	871	
Total noncurrent liabilities		8,322		8,182	
Stockholders' Equity:					
Common stock		6		6	
Additional paid-in-capital		1,196		1,188	
Retained earnings		20,180		19,505	
Common stock held in treasury		(15,095)		(14,638)	
Accumulated other comprehensive income (loss)		(1,516)		(1,807)	
Noncontrolling interest		3		5	
Total stockholders' equity		4,774		4,259	
	\$	15,922	\$	15,201	

ILLINOIS TOOL WORKS INC. and SUBSIDIARIES SEGMENT DATA (UNAUDITED)

Three Months Ended	l June 30, 2017				
Dollars in millions	Tota Reven		Operating Income	Operating Margin	
Automotive OEM	\$	820	\$ 182	22.3 %	
Food Equipment		529	139	26.4%	
Test & Measurement and Electronics		519	114	21.9%	
Welding		385	105	27.2 %	
Polymers & Fluids		437	94	21.4%	
Construction Products		425	102	24.0 %	
Specialty Products		490	139	28.3 %	
Intersegment		(6)	_	%	
Total Segments	3,	599	875	24.3%	
Unallocated			(1)	<u> </u>	
Total Company	\$ 3,	599	\$ 874	24.3%	

Six Months Ended June 30, 2017				
Dollars in millions	R	Total Revenue	Operating Income	Operating Margin
Automotive OEM	\$	1,648	384	23.3 %
Food Equipment		1,026	264	25.8 %
Test & Measurement and Electronics		999	210	21.0 %
Welding		772	212	27.4 %
Polymers & Fluids		863	182	21.0%
Construction Products		820	191	23.3 %
Specialty Products		953	263	27.6%
Intersegment		(11)	_	 %
Total Segments		7,070	1,706	24.1%
Unallocated		_	(23)	— %
Total Company	\$	7,070	1,683	23.8%

ILLINOIS TOOL WORKS INC. and SUBSIDIARIES SEGMENT DATA (UNAUDITED)

	Q2 2017 vs. Q2 2016 Favorable/(Unfavorable)											
Operating Revenue	Automotive OEM	Food Equipment	Test & Measurement and Electronics	Welding	Polymers & Fluids	Construction Products	Specialty Products	Total ITW				
Organic	4.4 %	0.6 %	4.3 %	3.3 %	(1.0)%	1.6 %	3.9 %	2.6 %				
Acquisitions/												
Divestitures	19.0 %	— %	— %	— %	— %	— %	(1.4)%	3.5 %				
Translation	(1.2)%	(2.0)%	(1.8)%	(0.4)%	(0.3)%	(1.2)%	(1.4)%	(1.2)%				
Operating Revenue	22.2 %	(1.4)%	2.5 %	2.9 %	(1.3)%	0.4 %	1.1 %	4.9 %				

		Q2 2017	7 vs. Q2 2016 Fa	vorable/(U	nfavorable	<u>;)</u>		
Change in Operating Margin	Automotive OEM	Food Equipment	Test & Measurement and Electronics	Welding	Polymers & Fluids	Construction Products	Specialty Products	Total ITW
Operating Leverage	70 bps	10 bps	120 bps	60 bps	(20) bps	40 bps	80 bps	50 bps
Changes in Variable Margin & OH Costs	(70) bps	90 bps	200 bps	10 bps	100 bps	(140) bps	100 bps	110 bps
Total Organic	_	100 bps	320 bps	70 bps	80 bps	(100) bps	180 bps	160 bps
Acquisitions/ Divestitures Restructuring/Other	(270) bps (80) bps	— 40 bps	— 10 bps	— 160 bps	— (30) bps	— 70 bps	30 bps 20 bps	(60) bps 20 bps
Total Operating Margin Change	(350) bps	140 bps	330 bps	230 bps	50 bps	(30) bps	230 bps	120 bps
Total Operating Margin % *	22.3%	26.4%	21.9%	27.2%	21.4%	24.0%	28.3%	24.3%
*Includes unfavorable operating margin impact of amortization expense from acquisition-related intangible assets	50 bps	80 bps	320 bps	40 bps	400 bps	60 bps	120 bps	150 bps **

^{**} Amortization expense from acquisition-related intangible assets had an unfavorable impact of (\$0.10) on GAAP net income diluted earnings per share for the second quarter of 2017.

ILLINOIS TOOL WORKS INC. and SUBSIDIARIES SEGMENT DATA (UNAUDITED)

	1H 2017 vs 1H 2016 Favorable/(Unfavorable)											
Operating Revenue	Automotive OEM	Food Equipment	Test & Measurement and Electronics	Welding	Polymers & Fluids	Construction Products	Specialty Products	Total ITW				
Organic	6.7 %	1.3 %	4.9 %	1.5 %	0.2 %	2.2 %	2.4 %	3.0 %				
Acquisitions/ Divestitures Translation	19.2 % (1.7)%	— % (2.2)%	— % (2.0)%	— % (0.4)%		— % (0.7)%	(1.1)% (1.3)%	3.6 % (1.2)%				
Operating Revenue	24.2 %	(0.9)%	2.9 %	1.1 %	0.3%	1.5 %	%	5.4 %				

		1H 201	7 vs. 1H 2016 Fa	vorable/(U	nfavorable)		
Change in Operating Margin	Automotive OEM	Food Equipment	Test & Measurement and Electronics	Welding	Polymers & Fluids	Construction Products	Specialty Products	Total ITW
Operating Leverage	90 bps	20 bps	140 bps	40 bps	_	50 bps	60 bps	60 bps
Changes in Variable Margin & OH Costs	(50) bps	40 bps	250 bps	110 bps	110 bps	(20) bps	90 bps	110 bps
Total Organic	40 bps	60 bps	390 bps	150 bps	110 bps	30 bps	150 bps	170 bps
Acquisitions/ Divestitures Restructuring/Other	(270) bps (50) bps	— 40 bps		— 150 bps	— (70) bps	 20 bps	30 bps (20) bps	(60) bps 10 bps
Total Operating Margin Change	(280) bps	100 bps	390 bps	300 bps	40 bps	50 bps	160 bps	120 bps
Total Operating Margin % *	23.3%	25.8%	21.0%	27.4%	21.0%	23.3%	27.6%	23.8%
*Includes unfavorable operating margin impact of amortization expense from acquisition-related intangible assets	60 bps	80 bps	340 bps	50 bps	410 bps	60 bps	130 bps	150 bps **

^{**} Amortization expense from acquisition-related intangible assets had an unfavorable impact of (\$0.21) on GAAP net income diluted earnings per share for the first half of 2017.

	Full Year 2016 vs Full Year 2015 Favorable/(Unfavorable)												
Operating Revenue	Automotive OEM	Food Equipment	Test & Measurement and Electronics	Welding	Polymers & Fluids	Construction Products	Specialty Products	Total ITW					
Organic	5.1 %	2.8 %	1.8 %	(9.1)%	1.3 %	3.0 %	1.2 %	1.2 %					
Acquisitions/ Divestitures	9.7 %	— %	— %	%	(0.2)%	(0.2)%	(0.1)%	1.7 %					
Translation	(1.5)%	(2.1)%	(1.5)%	(0.9)%	(2.3)%	(1.4)%	(1.1)%	(1.5)%					
Operating Revenue	13.3 %	0.7 %	0.3 %	(10.0)%	(1.2)%	1.4 %	%	1.4 %					

ILLINOIS TOOL WORKS INC. and SUBSIDIARIES GAAP to NON-GAAP RECONCILIATIONS (UNAUDITED)

ADJUSTED AFTER-TAX RETURN ON AVERAGE INVESTED CAPITAL (UNAUDITED)

	Three Months Ended June 30,					Six Mon		welve Months Ended December 31,		
Dollars in millions		2017	2016			2017		2016		2016
Operating income	\$	874	\$	792	\$	1,683	\$	1,514	\$	3,064
Tax rate		28.4%		30.0%		28.4%		30.0%		30.0%
Income taxes		(248)		(238)		(477)		(454)		(919)
Operating income after taxes	\$	626	\$	554	\$	1,206	\$	1,060	\$	2,145
Invested capital:										
Trade receivables	\$	2,629	\$	2,413	\$	2,629	\$	2,413	\$	2,357
Inventories		1,199		1,145		1,199		1,145		1,076
Net plant and equipment		1,726		1,580		1,726		1,580		1,652
Goodwill and intangible assets		6,041		5,907		6,041		5,907		6,021
Accounts payable and accrued expenses		(1,754)		(1,635)		(1,754)		(1,635)		(1,713)
Other, net		488		349		488		349		223
Total invested capital	\$	10,329	\$	9,759	\$	10,329	\$	9,759	\$	9,616
Average invested capital	\$	10,105	\$	9,768	\$	9,942	\$	9,698	\$	9,780
Adjustment for Wilsonart (formerly the Decorative Surfaces segment)				(112)			<u> </u>	(112)		(91)
Adjusted average invested capital	\$	10,105	\$	9,656	\$	9,942	\$	9,586	\$	9,689
Adjusted return on average invested capital	_	24.8%		22.9%	_	24.3%		22.1%		22.1%

ILLINOIS TOOL WORKS INC. and SUBSIDIARIES GAAP to NON-GAAP RECONCILIATIONS (UNAUDITED)

FREE CASH FLOW (UNAUDITED)

	Three Months Ended					Six Months Ended				
		Ju	ne 30,			Ju	ne 30,			
Dollars in millions	2017		2016		2017			2016		
Net cash provided by operating activities	\$	464	\$	535	\$	927	\$	1,014		
Less: Additions to plant and equipment		(77)		(64)		(141)		(121)		
Free cash flow	\$	387	\$	471	\$	786	\$	893		
Net income	\$	587	\$	525	\$	1,123	\$	993		
Free cash flow to net income conversion rate		66%	*	90%		70%	*	90%		

^{*} Excluding \$115 million related to an additional discretionary pension contribution, the free cash flow to net income conversion rate for the three months ended June 30, 2017 would have been 85%. Excluding \$160 million of discretionary pension contributions for the six months ended June 30, 2017 as compared to the prior year period, the free cash flow to net income conversion rate would have been 84%.

	Three Months Ended June 30,			Months Ended June 30,	
Dollars in millions		2017			
Free cash flow	\$	387	\$	786	
Pension contribution adjustment		115		160	
Adjusted free cash flow	\$	502	\$	946	
Net income	\$	587	\$	1,123	
Adjusted free cash flow to net income conversion rate		85%		84%	